

# RF2 series

Maximum working pressure up to 2 MPa (20 bar) - Flow rate up to 615 l/min



## Description

## Technical data

### Return filter

**Maximum working pressure up to 2 MPa (20 bar)**  
**Flow rate up to 615 l/min**

RF2250 and RF2350 are ranges of return filters for side tank mounting with integrated shut-off valve for protection of the reservoir against the system contamination.

They are placed below the minimum oil level, directly connected to the return line of the system.

The shut-off valve closes automatically when the cover is removed, allowing the filter element replacement without the fluid drop.

#### Available features:

- Female threaded connections up to 1" and flanged connections up to 1 1/2", for a maximum flow rate of 615 l/min
- Bypass valve, to relieve excessive pressure drop across the filter media
- Magnetic filter, to hold the ferrous particles
- Visual, electrical and electronic clogging indicators

#### Common applications:

- Compact mobile machines
- Compact industrial equipment

### Filter housing materials

- Filter body: Aluminium
- Cover: Polyamide, GF reinforced
- Valve: Polyamide, GF reinforced - Steel
- Anti-Emptying valve: Steel

### Bypass valve

Opening pressure 175 kPa (1.75 bar) ±10%

### Δp element type

- Microfibre filter elements - series CU: 10 bar
- Fluid flow through the filter element from OUT to IN

### Seals

- Standard NBR series A
- Optional FPM series V

### Temperature

From -25 °C to +110 °C

### Note

RF2 250-350 filters mounting, see the drawings on page 235 and following

## Weights [kg] and volumes [dm<sup>3</sup>]

Filter series	Weights [kg]		Volumes [dm <sup>3</sup> ]	
	Length	1	Length	1
<b>RF2 250</b>		2.6		2.0
<b>RF2 350</b>		2.8		2.0

Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
<b>RF2 250</b>	<b>1</b>	148	184	278	307	447	615	447	485
<b>RF2 350</b>	<b>1</b>	148	184	278	307	447	615	447	485

### Maximum flow rate for a complete return filter with a pressure drop $\Delta p = 0.5$ bar.

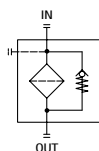
The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

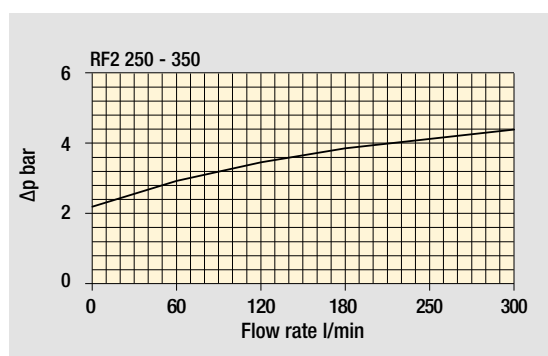
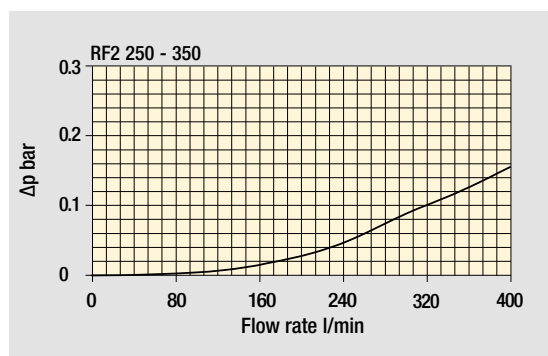
Filter series	Style B - E
<b>RF2 250</b>	•
<b>RF2 350</b>	•

Hydraulic symbols



Pressure drop

Filter housings  $\Delta p$  pressure drop



Bypass valve pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm<sup>3</sup> in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.

# RF2 RF2250 - RF2350

## Designation & Ordering code

### COMPLETE FILTER

#### Series and size

**RF2250**  
**RF2350**

Configuration example 1: RF2250 V F2 E M25 P01

Configuration example 2: RF2350 A G1 B A25 P01

#### Seals and treatments

**A** NBR  
**V** FPM

Connections	Aux (only RF2350)	Mxx	Pxx
<b>G1</b> G 1 1/2"	G 1"	•	•
<b>G2</b> 1 1/2" NPT	-	•	-
<b>G3</b> SAE 24 - 1 7/8" - 12 UN	SAE 16 - 1 5/16" - 12 UN	•	•
<b>G4</b> G 1 1/4"	-	•	-
<b>G5</b> 1 1/4" NPT	-	•	-
<b>G6</b> SAE 20 - 1 5/8" - 12 UN	-	•	-
<b>G7</b> G 1"	-	•	-
<b>G8</b> 1" NPT	-	•	-
<b>G9</b> SAE 16 - 1 5/16" - 12 UN	-	•	-
<b>F1</b> 1 1/2" SAE 3000 psi/M	-	•	-
<b>F2</b> 1 1/2" SAE 3000 psi/UNC	-	•	-

#### Bypass valve

**B** With bypass 1.75 bar  
**E** With bypass 3 bar

#### Filtration rating (filter media)

<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm

**Execution**  
**P01** MP Filtri standard  
**Pxx** Customized

### FILTER ELEMENT

#### Element series and size

**CU250**

Configuration example 1: CU250 M25 N P01

Configuration example 2: CU250 A25 V P01

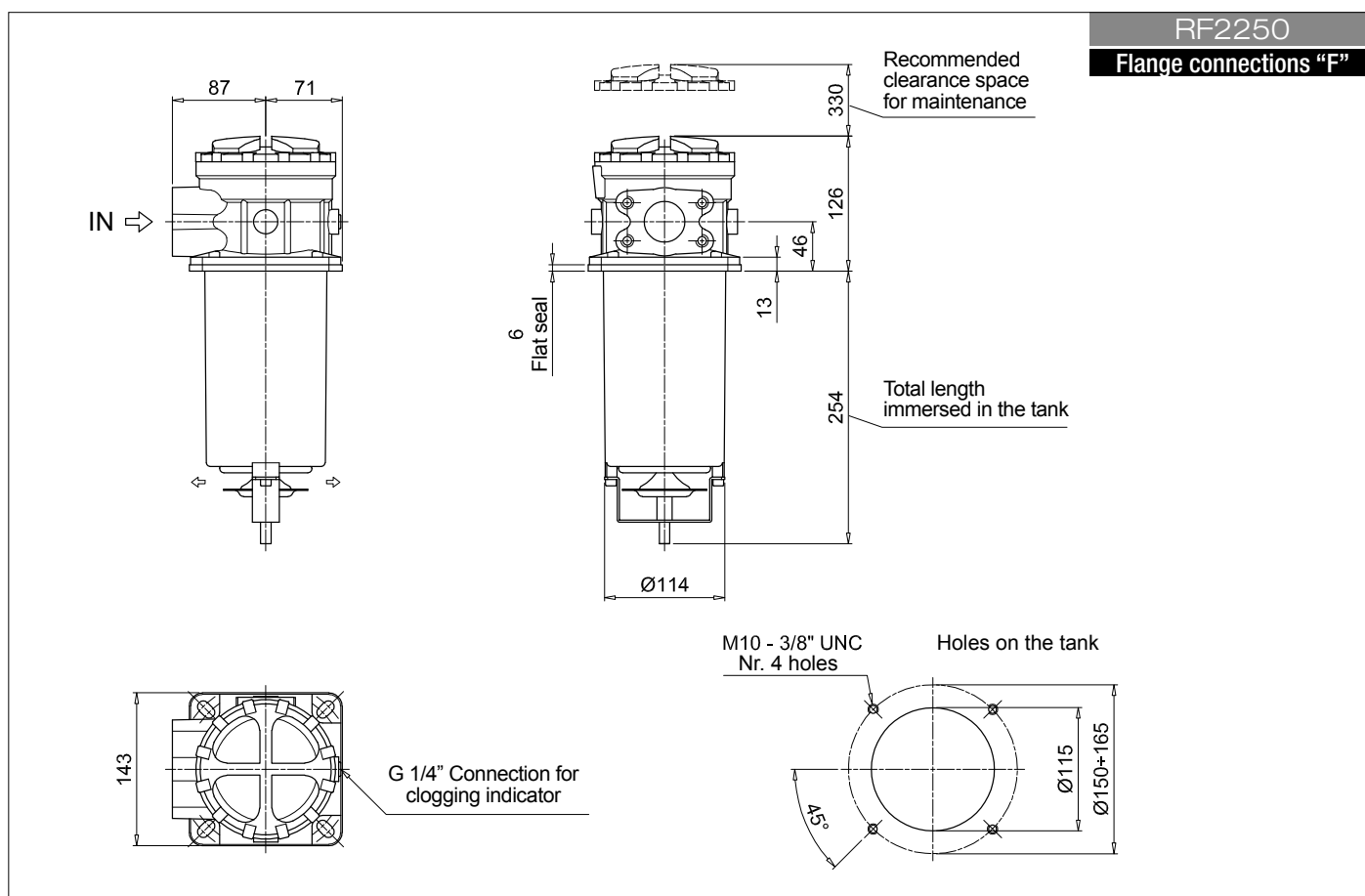
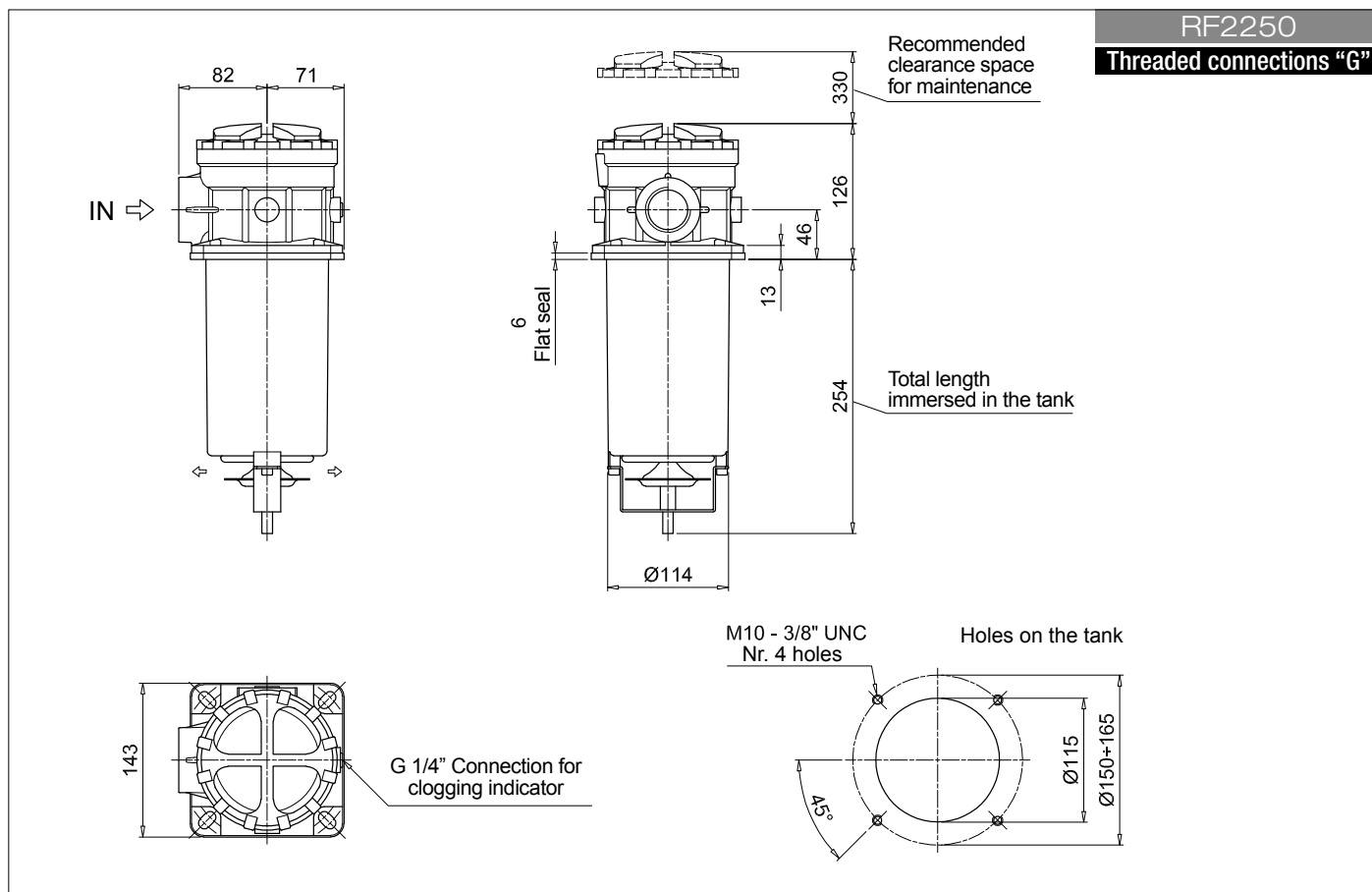
#### Filtration rating (filter media)

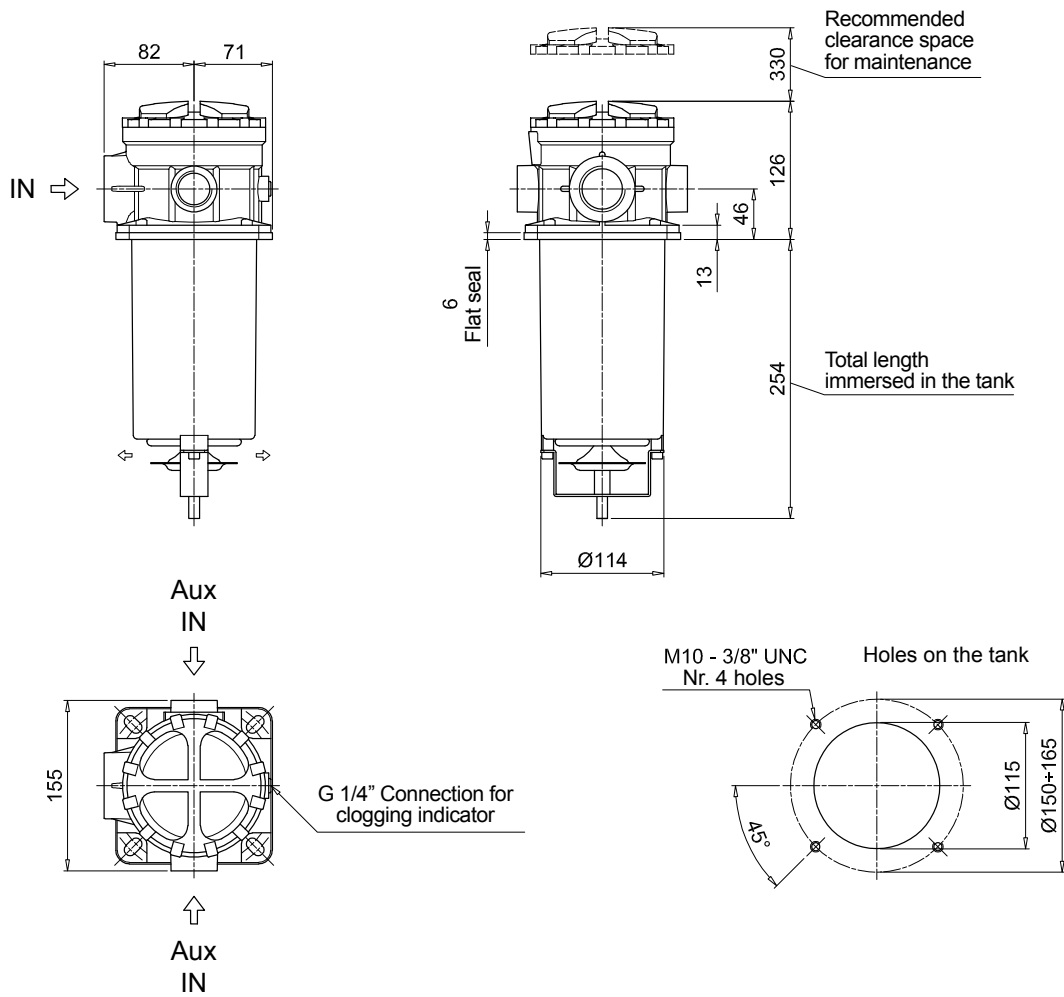
<b>A03</b> Inorganic microfiber 3 µm	<b>M25</b> Wire mesh 25 µm
<b>A06</b> Inorganic microfiber 6 µm	<b>M60</b> Wire mesh 60 µm
<b>A10</b> Inorganic microfiber 10 µm	<b>M90</b> Wire mesh 90 µm
<b>A16</b> Inorganic microfiber 16 µm	<b>P10</b> Resin impregnated paper 10 µm
<b>A25</b> Inorganic microfiber 25 µm	<b>P25</b> Resin impregnated paper 25 µm

#### Seals and treatments

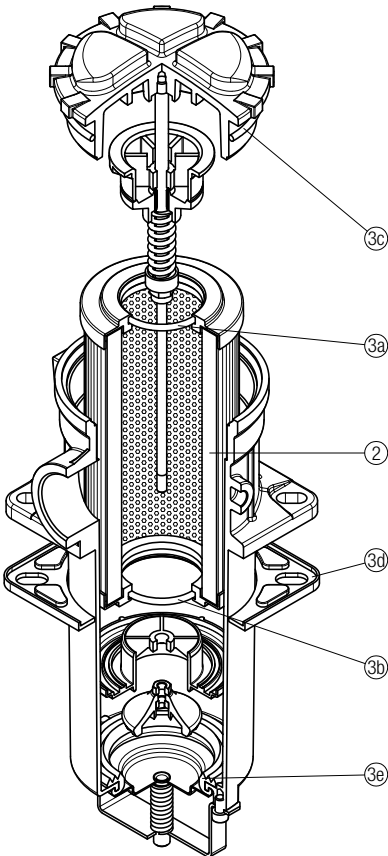
**N** NBR  
**V** FPM

**Execution**  
**P01** MP Filtri standard  
**Pxx** Customized





**RF2 250 - 350**



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3e)
Filter series	Filter element	Seal Kit code number NBR FPM
<b>RF2 250</b>	See order table	02050586 02050587
<b>RF2 350</b>		

# Accessories

## POLYAMIDE EXTENSION TUBE

H1 - Total length immersed in the tank

Configuration example: **TE** **40** **A** **250**

Series	Size	Material	Length	H [mm]
<b>TE</b>			<b>200</b>	200
			<b>250</b>	250
			<b>300</b>	300
			<b>350</b>	350
			<b>400</b>	400
			<b>450</b>	450
			<b>500</b>	500

Filter series		Filter size		Filter length	Tube length										
					TE25	TE32	TE40	200	250	300	350	400	450	500	
MPF - MPFX	30			1	•	-	-	266	316	366	416	466	516	566	
MPF	100	104	110	1	-	•	-	275	325	375	425	475	525	575	
				2	-	-	-	322	372	422	472	522	572	622	
				3	-	-	•	400	450	500	550	600	650	700	
				4	-	-	-	502	552	602	652	702	752	802	
MPFX	100	104	110	1	-	-	-	277	327	377	427	477	527	577	
				2	-	-	•	322	372	422	472	522	572	622	
				3	-	-	-	400	450	500	550	600	650	700	
				4	-	-	-	502	552	602	652	702	752	802	
MPF MPFX	181	182	184	1	-	-	•	410	460	510	560	610	660	710	
				2	-	-	-	623	673	723	773	823	873	923	
MPT MPTX	025		027		1	•	-	-	278	328	378	428	478	528	578
					2	-	-	-	342	392	442	492	542	592	642
					3	-	-	-	380	430	480	530	580	630	680
MPT	110	114	116	120	1	-	•	-	273	323	373	423	473	523	573
					2	-	-	-	320	370	420	470	520	570	620
					3	-	-	•	396	446	496	546	596	646	696
					4	-	-	-	498	548	598	648	698	748	798
MPTX	110	114	116	120	1	-	-	•	273	323	373	423	473	523	573
					2	-	-	-	318	368	418	468	518	568	618
					3	-	-	-	396	446	496	546	596	646	696
					4	-	-	-	498	548	598	648	698	748	798

## STEEL EXTENSION TUBE

H1

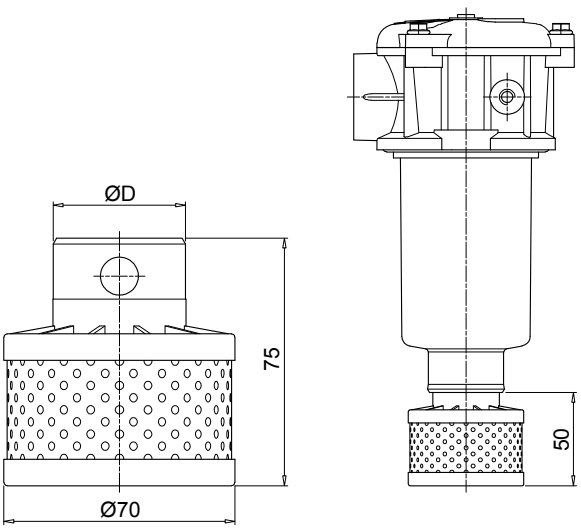
Configuration example: **MPF191** **2** **A** **F1** **A10** **H** **B** **S60**

Series	Size	Material	Length	H1 [mm]
<b>S30</b>			300	
<b>S35</b>			350	
<b>S40</b>			400	
<b>S45</b>			450	
<b>S50</b>			500	
<b>S60</b>			600	
<b>S70</b>			700	
<b>S80</b>			800	
<b>S90</b>			900	

Filter series		Filter size		Filter length	Ø D [mm]		
					52	65	
MPF	400	410	450	451	2	•	-
					1	•	-
					2	-	•
					3	-	-
					1	-	•



## DIFFUSER WITH FAST LOCK CONNECTION

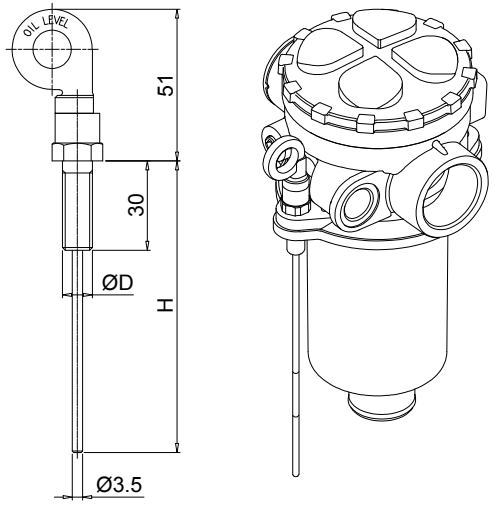


Configuration example: **DFS 32 A 075**

Series		<b>DFS</b>
Size	ø D [mm]	
<b>32</b>	32	
<b>40</b>	40	
Version		<b>A</b> Standard
Length		<b>075</b> Standard

COMPATIBILITY TABLE							
Filter series	Filter size			Filter Length	DFS32	DFS40	
MPF	100	104	110	1	•	-	
				2	-	-	
				3	-	•	
				4	-	•	
MPFX	100	104	110	1	-	•	
				2	-	•	
				3	-	•	
				4	-	•	
MPT	110	114	116	120	1	•	-
					2	-	-
					3	-	•
					4	-	•
MPTX	110	114	116	120	1	-	•
					2	-	•
					3	-	•
					4	-	•

## DIPSTICK



Configuration example: **DPT 20 M10 A P01**

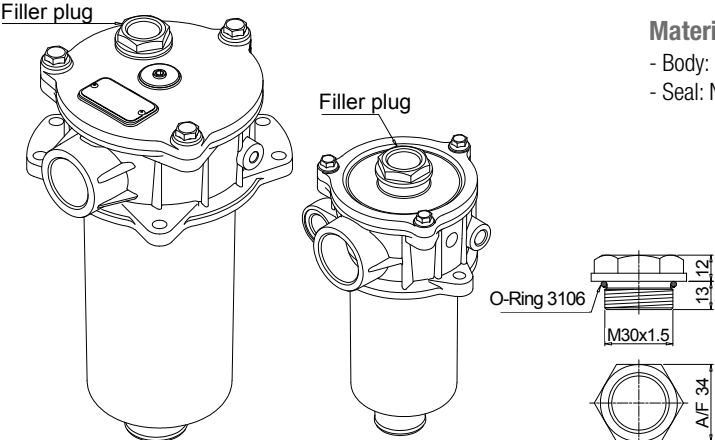
Series		<b>DPT</b>
Length	H [mm]	
<b>15</b>	134	
<b>20</b>	184	
<b>25</b>	234	
<b>30</b>	284	
<b>35</b>	334	

Materials  
 - Screw: phosphatized steel  
 - Stick: phosphatized steel  
 - Handle: Polyamide

Technical data  
 Working temperature: from -25 °C to +110 °C

Fastening		<b>M8</b> Fastening with screws ø D = M8
Seals		<b>A</b> NBR
		<b>V</b> FPM
Execution		<b>P01</b> MP Filtri standard
		<b>Pxx</b> Customized

## FILLER PLUG



Materials  
 - Body: Polyamide  
 - Seal: NBR

Technical data  
 Tightening torque: 15 N·m

O-Ring 3106  
 M30x1.5  
 13 12  
 A/F 34

For any further information, please, contact our commercial dept.